

REMOVAL AND INSTALLATION > PICKUP BOX INNER SIDE PANEL > REMOVAL



NOTE: 6.5 foot pickup box shown in illustration, 8 foot and 5.5 foot pickup boxes similar.



*NOTE: Aluminum body panels are highly receptive to heat transfer. With the extensive use of structural adhesives and non-structural sealers used in vehicle construction, the potential of heat transfer could impact adhesives and sealers in non-associated panels during the repair process. Many repairs areas that utilize structural adhesive may be separated after fastener removal by using a panel chisel along the joint/flange. Using heat not exceeding 425°F to loosen a bonded panel should only be done when **all panels in the joint** will be replaced and new adhesive applied.*

1.

Remove the pickup box outer side panel. Refer to: Pickup Box Outer Side Panel .

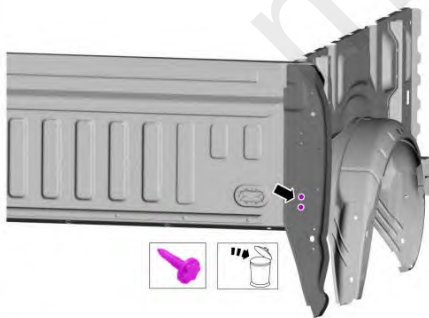
2.

Remove the pickup box corner reinforcement. Refer to: Pickup Box Corner Reinforcement .

3.

Remove and discard the FDS fasteners.

Use the General Equipment: Polydrive Bit Socket



E204474

4.

Remove the SPR fasteners.

Use the General Equipment: Self-Piercing Rivet (SPR) Remover/Installer

Use the General Equipment: Belt Sander



5.

 **NOTE:** Aluminum body panels are highly receptive to heat transfer. With the extensive use of structural adhesives and non-structural sealers used in vehicle construction, the potential of heat transfer could impact adhesives and sealers in non-associated panels during the repair process. Many repairs areas that utilize structural adhesive may be separated after fastener removal by using a panel chisel along the joint/flange. Using heat not exceeding 425°F to loosen a bonded panel should only be done when **all panels in the joint** will be replaced and new adhesive applied.

Break the adhesive bond and remove the pickup box body extension.

Use the General Equipment: Hot Air Gun

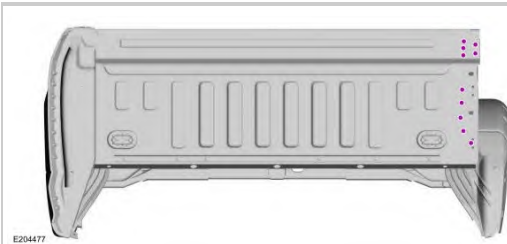


6.

Remove the SPR fasteners.

Use the General Equipment: Self-Piercing Rivet (SPR) Remover/Installer

Use the General Equipment: Belt Sander

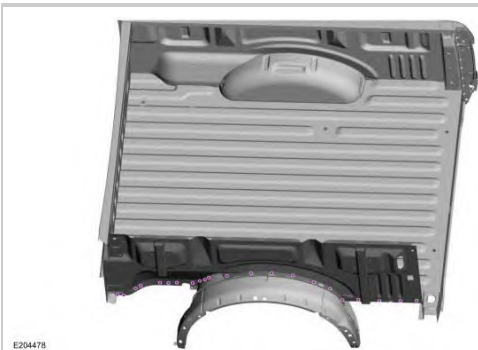


7.

Remove the SPR fasteners.

Use the General Equipment: Self-Piercing Rivet (SPR) Remover/Installer

Use the General Equipment: Belt Sander



8.



*NOTE: Aluminum body panels are highly receptive to heat transfer. With the extensive use of structural adhesives and non-structural sealers used in vehicle construction, the potential of heat transfer could impact adhesives and sealers in non-associated panels during the repair process. Many repairs areas that utilize structural adhesive may be separated after fastener removal by using a panel chisel along the joint/flange. Using heat not exceeding 425°F to loosen a bonded panel should only be done when **all panels in the joint** will be replaced and new adhesive applied.*

Break the adhesive bond and remove the pickup box inner side panel.

Use the General Equipment: Hot Air Gun